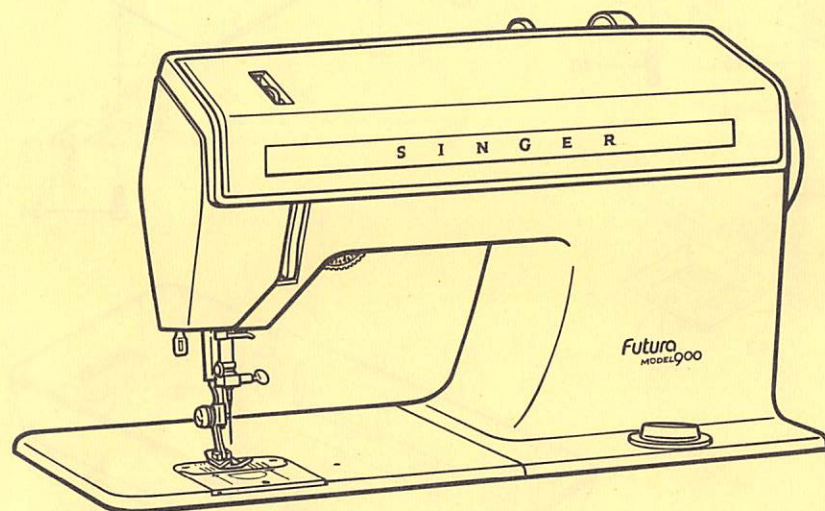


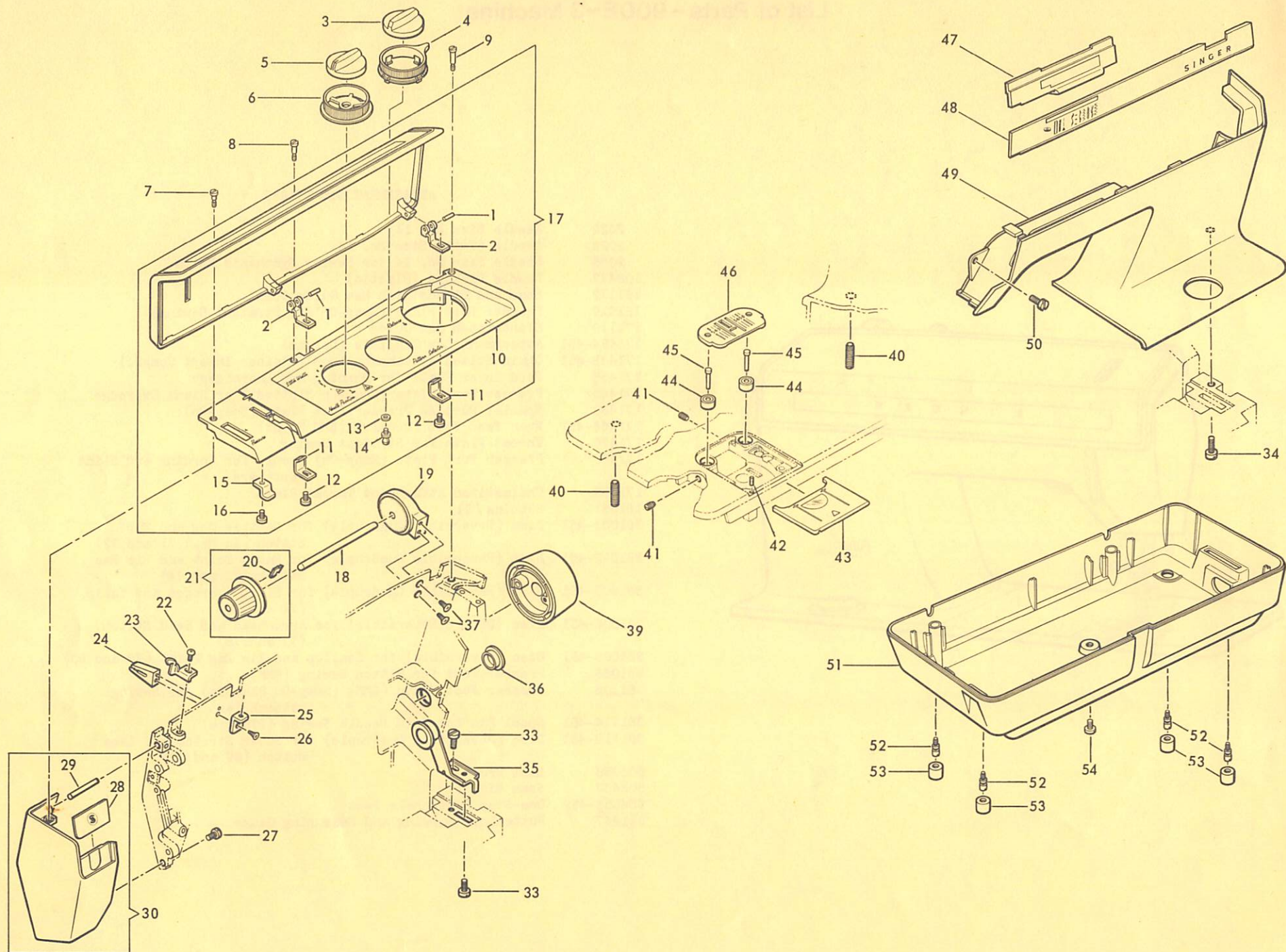
List of Parts - 900E-3 Machine



ATTACHMENT SET 171435

2020	Needle Size No. 11
2028	Needle (Twin) Size No. 14
2045	Needle Size No. 14 for Sewing Synthetic Knits
103473	Needle Package (Plastic)
161172	Seam and Blindstitch Hem Guide Compl.
161919	Presser Foot Plate (Snap-On for Straight Sewing)
171110	Blindstitch Hem Guide
171434-451	Attachment Box Complete (Deluxe)
171438-451	Chain Stitch Attachment Loop Retainer Insert Compl.)
171455	Feed Cover Plate for Darning and Embroidery
171460	Presser Foot Plate (Snap-On Slotted) for Slant Overedge
171463	Special Purpose Presser Foot Plate (Snap-On)
171466-451	Even Feed Foot (Compl.) (6MM Bight)
171470	Throat Plate for Straight Sewing
171480	Presser Foot Plate (Snap-On) Compl. for Cording and Slide Fasteners
171485	Chainstitch Attachment Throat Plate
181551	Bobbins (3)
381001-451	Disc (Reversible Quadruple) for Scottie Dog and Surf Stitch (In Mo.) 71 and 72)
381002-451	Disc (Reversible Quadruple) for Paris Point and Ric Rac Stitch (73 and 74)
381003-451	Disc (Reversible Quadruple) for Slant Overedge and Tulip (74 and 76)
381006-451	Disc (Double Reversible) for Arrowhead and Bead Stitch (77 and 78)
381009-451	Disc (Reversible) for Scallop and Zig Zag Point (79 and 80)
381066	Presser Foot for Button Sewing (6MM)
381106	Presser Foot Plate (6MM) (Snap-On Plastic) for Sewing Buttonholes
381114-451	Spool Pin for Twin Needle Sewing (Plastic)
381119-451	Disc (Reversible Quadruple) for Super Stretch and Lace Stitch (69 and 70)
501750	Lint Brush
503407	Seam Ripper
506355-452	One-Step Buttonhole Foot
511267	Buttonhole Marking and Measuring Gauge

900E-3 Machine (COVERS)



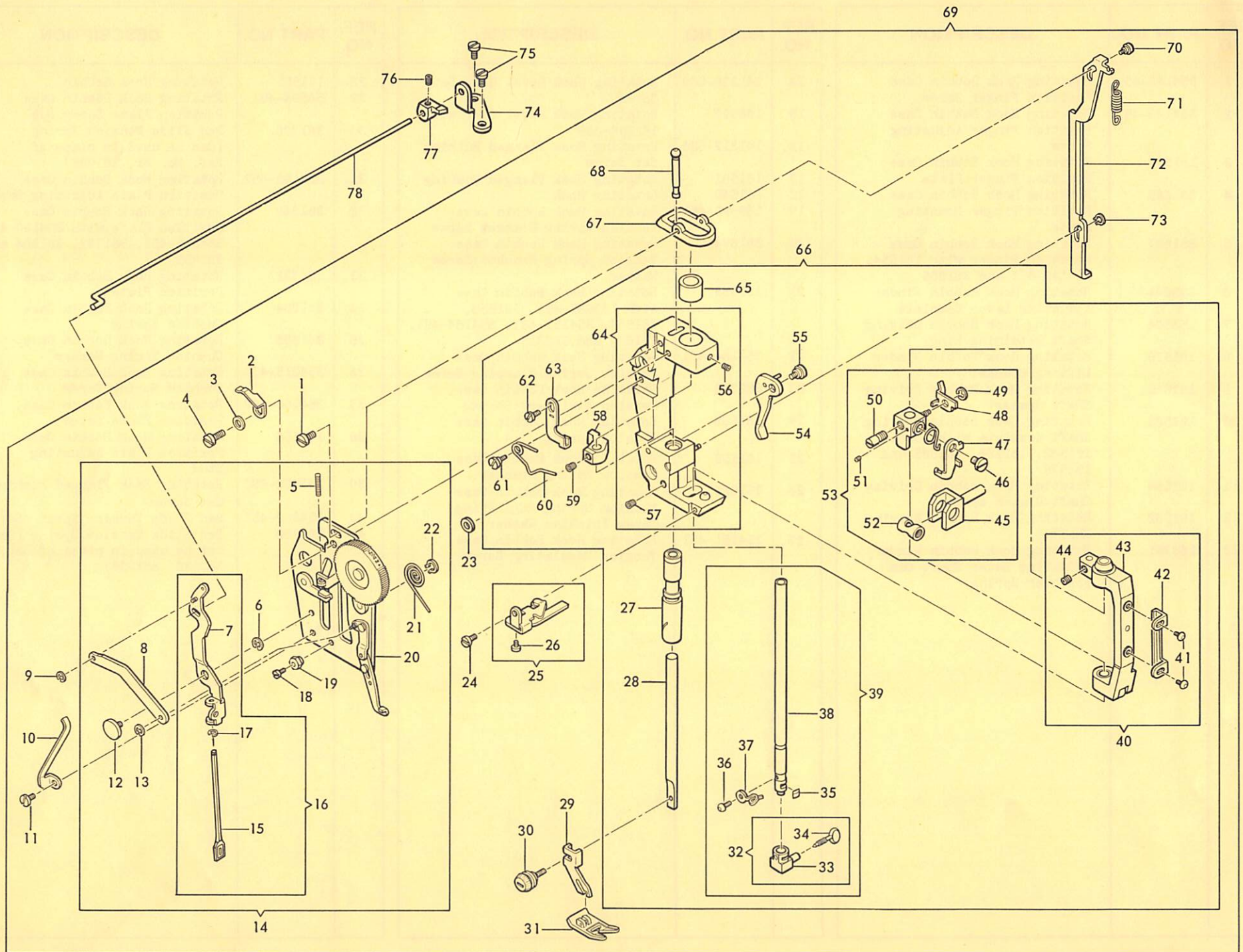
List of Parts - 900E-3 Machine

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	182089	Arm Top Cover and Control Panel Hinge Pin (2)	17	181627-451	Arm Top Cover Module	36	381893-451	Arm Access Hole Plug
2	182241	Arm Top Cover and Control Panel Hinge (2)	18	181610-451	Arm Spool Pin Compl.	37	354100-451	Arm Spool Pin Holder Screw (2)
3	381607-451	Disc Pattern Selector Dial	19	181611	Arm Spool Pin Holder	39	382319-451	Hand Wheel
4	182160-451	Disc Pattern Selector Kick-out Dial	20	163150	Arm Spool Pin Thread Lead-off Spring Clip	40	354081-451	Machine Hinge Connection Set Screw (2)
5	381605-451	Bight Amplitude Control Dial	21	163149-003	Arm Spool Pin Thread Lead-off Compl.	41	141825-830	Throat Plate Catch Pin Screw (2)
6	182113-451	Needle Position Control Dial	22	354166-451	Thread Guide (inside, back of Arm) Screw	42	163003	Bed Slide Stop Pin (roll pin)
7	354264-451	Arm Top Cover and Face Plate Screw	23	181642	Thread Guide (inside, back of Arm)	43	181588	Bed Slide with Molded Plastic Window
8	354138-455	Arm Top Cover Screw (center)	24	182238-451	Thread Guide (outside, back of Arm) (Plastic)	44	507196	Throat Plate Securing Magnet (2)
9	354156-454	Arm Top Cover Screw (right)	25	381865	Arm Top Cover and Control Panel Support Bracket (rear)	45	174256	Throat Plate Catch Pin (2)
10	181628-451	Arm Top Cover and Control Panel	26	354100-451	Thread Guide (outside, back of Arm) Screw	46	181871	Throat Plate for Zig-Zag Sewing
11	181640	Arm Top Cover Lid Spring (2)	27	354138-455	Face Plate Fastening Screw	47	181745	Stitch Pattern Index Panel Backing Plate
12	354198-451	Arm Top Cover and Control Panel Hinge Screw (2)	28	182085-451	Face Plate Medallion Plate	48	181744	Stitch Pattern Index Panel
13	381906	Arm Top Cover and Control Panel Split Pin Lock Washer	29	181738	Face Plate Positioning Pin	49	181725	Arm Front Cover
14	381864	Arm Top Cover and Control Panel Split Pin	30	181734-451	Face Plate	50	141854-809	Arm Front Cover Screw (left)
15	381839	Arm Top Cover and Control Panel Support Bracket	33	141860-814	Belt Idler Pulley Bracket (adjustable) Screw (2)	51	381857-451	Bed Cover (bottom)
16	354198-451	Arm Top Cover and Control Panel Support Bracket Screw	34	354020-451	Arm Front Cover Screw (right)	52	354222-451	Bed Cover (bottom) Cushion Screw (4)
			35	181613	Belt Idler Pulley	53	381899	Bed Cover (bottom) Cushion (rubber) (4)
						54	139861-856	Bed Cover (bottom) Fastening Screw

List of Parts - 900E-3 Machine

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	354148-451	Rotating Hook Bobbin Case Position Finger Screw	14	141338-869	Rotating Hook Bevel Gear Set Screw	28	181551	Rotating Hook Bobbin
2	354149-451	Rotating Hook Bobbin Case Position Finger Adjusting Screw	15	163329	Rotating Hook Bevel Gear with 141338-869	29	54594-451	Rotating Hook Bobbin Case Position Plate Screw Nut
3	181554	Rotating Hook Bobbin Case Position Finger Plate	16	141812-830	Rotating Hook Flanged Bushing Set Screw	30	381708	Bed Slide Tension Spring (Can be used in place of Ref. No. 41, 381988)
4	381665	Rotating Hook Bobbin Case Position Finger Mounting Plate	17	181581	Rotating Hook Flanged Bushing	31	354190-452	Rotating Hook Bobbin Case Position Plate Adjusting Screw
5	381847	Rotating Hook Bobbin Case Position Finger with 181554, 354149-451 and 381665	18	181549	Rotating Hook	32	381849	Rotating Hook Bobbin Case Position Plate with 354190-451, 354215-451, 381732, 381884 and 381885
6	382341 Not Avail. Comp.	Rotating Hook Bobbin Winder Actuating Lever Complete	19	139995-451	Rotating Hook Bobbin Case Tension Spring Bracket Screw	33	381732	Rotating Hook Bobbin Case Position Plate
7	153884	Rotating Hook Bobbin Driving Shaft Retaining Ring	20	381694	Rotating Hook Bobbin Case Tension Spring Bracket Screw Washer	34	381884	Rotating Hook Bobbin Case Cushion Spring
8	181576	Rotating Hook Bobbin Winder Lifting Bracket	21	181553	Rotating Hook Bobbin Case with 139995-451, 181558, 181559, 354151-451, 354164-451, 381694 and 382315	35	381885	Rotating Hook Bobbin Case Cushion Spring Washer
9	181565	Rotating Hook Bobbin Driving Shaft Spacer	22	354164-451	Rotating Hook Bobbin Case Tension Spring Clamping Screw	36	354215-451	Rotating Hook Bobbin Case Cushion Spring Screw
10	181563	Rotating Hook Bobbin Driving Shaft Complete with 153884, 181562, 181564, 181565 and 181576	23	382315	Rotating Hook Bobbin Case Tension Auxiliary Spring	37	354150-452	Rotating Hook Bobbin Case Position Plate Screw
11	181564	Rotating Hook Bobbin Driving Shaft Clutch Spring	24	181558	Rotating Hook Bobbin Case Tension Spring	38	181556	Rotating Hook Bobbin Case Position Plate Adjusting Stud
12	181562	Rotating Hook Bobbin Driving Shaft	25	181559	Rotating Hook Bobbin Case Tension Spring Bracket	39	141822-830	Rotating Hook Flanged Bushing Set Screw
13	163791	Rotating Hook Bobbin Winder Actuating Lever Shaft Cam Follower Spring	26	381996	Rotating Hook Bobbin Case Tension Spring Regulating Screw Friction Washer	40	354302-451	Bed Slide Tension Spring Screw
			27	354151-451	Rotating Hook Bobbin Case Tension Regulating Screw	41	381988	Bed Slide Tension Spring (Can not be used in place of Ref. No. 30, 381708)

900E-3 Machine (HEAD END)



List of Parts - 900E-3 Machine

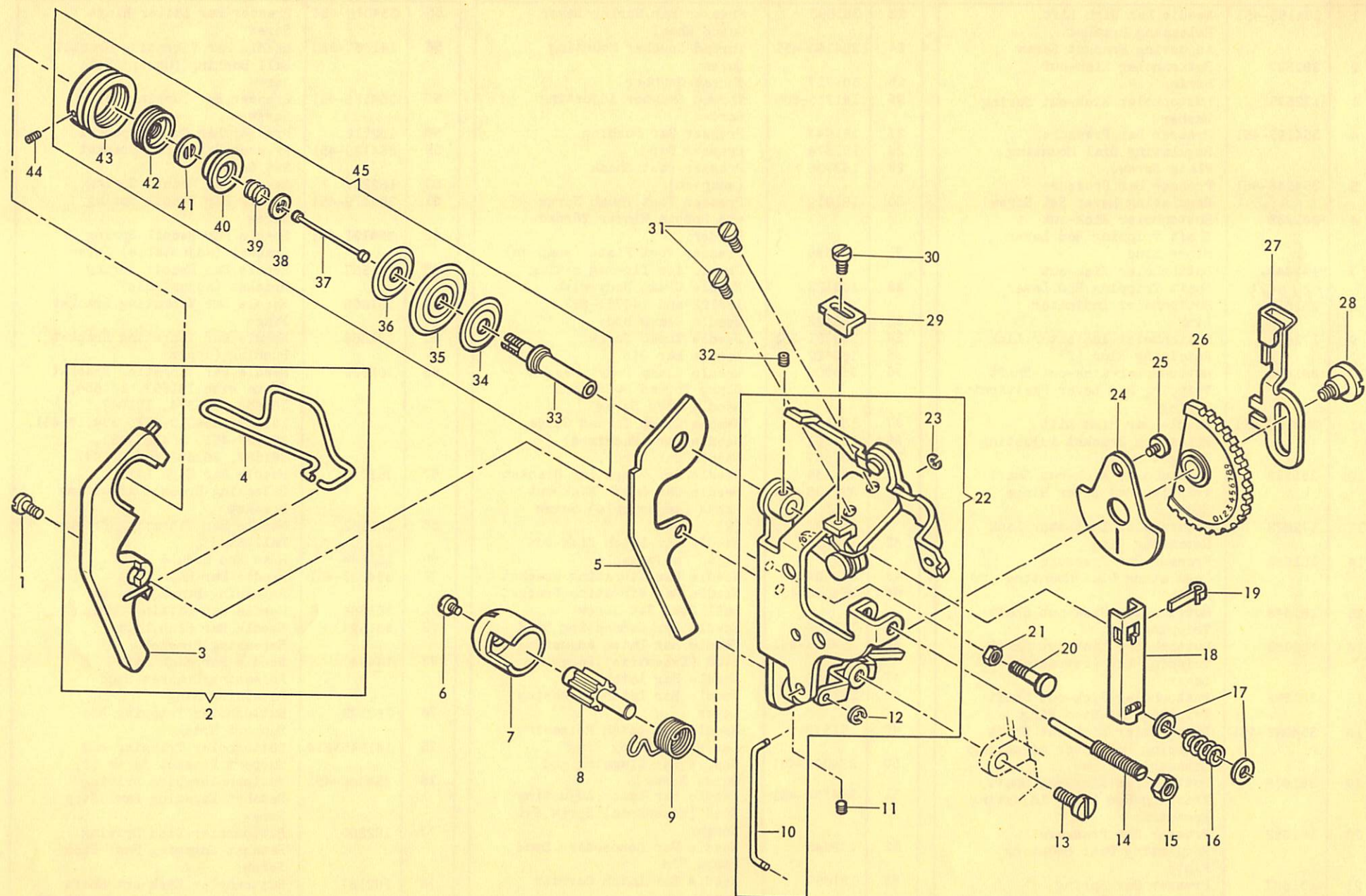
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	354195-451	Needle Bar High Lift Releasing Bracket	23	381593	Presser Bar Spring Lever Guide Wheel	55	354010-451	Presser Bar Lifter Hinge Screw
2	381837	Adjusting Bracket Screw	24	354160-451	Thread Snubber Mounting Screw	56	141861-830	Needle Bar Vibrating Bracket Ball Bushing (upper) Set Screw
3	172675	Buttonholer Kick-out Spring	25	381717	Thread Snubber	57	354186-451	Presser Bar Bushing Set Screw
4	354195-451	Buttonholer Kick-out Spring Washer	26	141215-805	Thread Snubber Adjusting Screw	58	182118	Presser Bar Guide Bracket
5	354046-451	Presser Bar Pressure Regulating Dial Mounting Plate Screw	27	181947	Presser Bar Bushing	59	354120-451	Presser Bar Guide Bracket Set Screw
6	172673	Presser Bar Pressure Regulating Lever Set Screw	28	181674	Presser Bar	60	182237	Needle Bar Recoil Spring
7	381739	Buttonholer Kick-out Shaft Tripping Rod Lever Hinge Stud	29	163706	Presser Foot Shank (snap-on)	61	354119-451	Needle Bar Recoil Spring Screw
8	181648	Buttonholer Kick-out Shaft Tripping Rod Lever	30	181919	Presser Foot Thumb Screw and Bobbin Winder Thread Holder	62	354121-451	Needle Bar Recoil Spring Bracket (adjustable) Screw
9	182063	Buttonholer Indicator Link	31	181688	Presser Foot Plate (snap-on) Compl. for Zig-zag sewing	63	381587	Needle Bar Recoil Spring Bracket (adjustable)
10	381616	Buttonholer Indicator Link	32	163123	Needle Clamp Body with 163122 and 140751-853	64	181668	Needle Bar Vibrating Bracket Frame
11	172673	Buttonholer Indicator Link Retaining Ring (2)	33	163122	Needle Clamp Body	65	181666	Needle Bar Vibrating Bracket Bushing (upper)
12	381625	Buttonholer Kick-out Shaft Tripping Rod Lever Positioning Spring	34	140751-853	Needle Thumb Screw	66	181669	Needle Bar Vibrating Bracket Frame with 181657, 181664, 181668, 181674, 181947, 182237, 354010-451, 354119-451, 354120-451, 354121-451, 381587, 381687 and 381947
13	354195-451	Needle Bar High Lift Releasing Bracket Adjusting Bracket Screw	35	163822	Needle Bar Gib	67	381595	Needle Bar High Lift Releasing Bracket Adjusting Bracket
14	381738	Buttonholer Kick-out Shaft Tripping Rod Lever Hinge Stud	36	354009	Needle Clamp Body, Needle Clamp Thread Guide and Needle Stop Screw	68	182002	Needle Bar Vibrating Bracket Ball Stud
15	172673	Buttonholer Indicator Link Retaining Ring	37	163431	Needle Clamp Thread Guide	69	181644	Head End Module
16	181683	Presser Bar Pressure Regulating Dial Mounting Plate	38	181651	Needle Bar (Machined)	70	354123-451	Needle Bar High Lift Releasing Bracket Screw
17	181646	Buttonholer Kick-out Shaft Tripping Rod	39	381687	Needle Bar Compl.	71	381586	Needle Bar Lifting Spring
18	182063	Buttonholer Kick-out Shaft Tripping Rod (retractable) Lever	40	181664	Needle Bar Vibrating Bracket	72	381594	Needle Bar High Lift Releasing Bracket
19	381892	Buttonholer Kick-out Shaft Tripping Rod Stop Ring	41	354166-451	Needle Bar Latch Kick-out Plate (adjustable) Screw (2)	73	14494	Needle Bar High Lift Releasing Bracket Stud Retaining Ring
20	354049-451	Buttonholer Kick-out Shaft Tripping Rod Lever Adjusting Eccentric Screw	42	182236	Needle Bar Latch Kick-out Plate (adjustable)	74	182173	Buttonholer Tripping Rod Support Bracket
21	381608	Buttonholer Kick-out Shaft Tripping Rod Lever Adjusting Eccentric	43	181864	Needle Bar Vibrating Bracket	75	141945-814	Buttonholer Tripping Rod Support Bracket Screw (2)
22	181682	Presser Bar Pressure Regulating Dial Mounting Plate	44	354063-451	Needle Bar Vibrating Bracket Ball Stud Set Screw	76	354088-451	Buttonholer Disc Driving Ratchet Engaging Pawl Stop Screw
	181687	Presser Bar Spring	45	181654	Needle Bar Connecting Stud	77	182200	Buttonholer Disc Driving Ratchet Engaging Pawl Stop Screw
	182150	Presser Bar Spring Retaining Ring	46	354185-451	Needle Bar Latch Adjusting Stud (Eccentric) Screw Set Screw	78	182167	Buttonholer Kick-out Shaft Needle Bar Vibrating Bracket Frame Positioning Hinge Screw (upper)
			47	181655	Needle Bar Latch			
			48	381585	Needle Bar Latch Releasing Lever			
			49	151576	Needle Bar Latch Releasing Lever Retaining Ring			
			50	354006-451	Needle Bar Clamping and Guide Screw			
			51	354174-451	Needle Bar Latch Adjusting Stud (Eccentric) Screw Set Screw			
			52	172043	Needle Bar Connecting Stud Hinge Pin			
			53	181657	Needle Bar Latch Carrier Compl.			
			54	381947	Presser Bar Lifter			

Form 730-900E-3 (873) Needle Bar Vibrating Bracket Frame Positioning Hinge Screw (upper)

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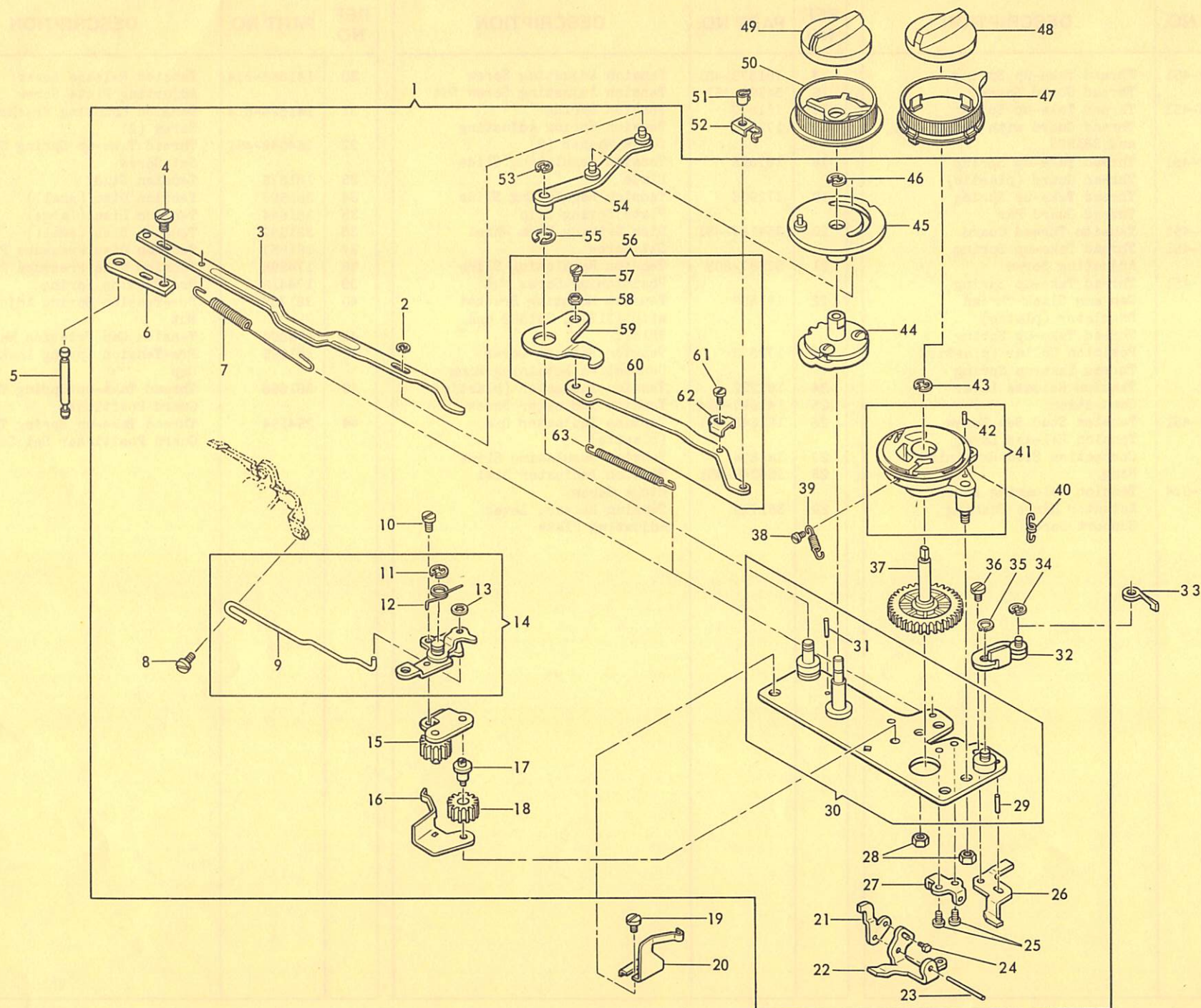
900E-3 Machine (TENSION MODULE)



List of Parts - 900E-3 Machine

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	354209-451	Thread Take-up Spring	14	181873-451	Tension Adjusting Screw	30	141862-814	Tension Release Lever
2	381836-451	Thread Guard Screw	15	54593-451	Tension Adjusting Screw Nut			Adjusting Plate Screw
		Thread Take-up Spring	16	181877	Tension Spring	31	141824-814	Tension Mounting Bracket
		Thread Guard with 181862-451, and 381883	17	172731	Tension Spring Adjusting Screw Washer (2)			Screw (2)
3	181862-451	Thread Take-up Spring	18	181855	Tension Regulating Slide Plate	32	354048-451	Thread Take-up Spring Stud Set Screw
		Thread Guard (plastic)				33	181878	Tension Stud
4	381883	Thread Take-up Spring	19	172906	Tension Regulating Slide Plate Spring Clip	34	381597	Tension Disc (small)
		Thread Guard Bar				35	381644	Tension Disc (large)
5	381698-451	Tension Thread Guard	20	354167-451	Disc Driving Worm Wheel Set Screw	36	381597	Tension Disc (small)
6	354049-451	Thread Take-up Spring Adjusting Screw	21	53637-803	Tension Regulating Slide Positioning Screw Nut	37	181857	Tension Disc Pressure Pin
7	181861-451	Thread Take-up Spring Cap and Slack Thread Regulator (plastic)	22	181853	Tension Mounting Bracket with 171272, 381582 and 381811	38	174398	Tension Disc Pressure Plate
8	182077	Thread Take-up Spring Position Collar (plastic)	23	172673	Tension Release Lever Connection Retaining Ring	39	174418	Pre-Tension Spring
9	181872	Thread Take-up Spring	24	182222	Tension Indicator (plastic)	40	381709	Pre-Tension Spring Adjusting Nut
10	381582	Tension Release Lever Connection	25	141697-814	Tension Indicator Screw	41	174394	Tension Cap Friction Washer
11	354048-451	Tension Stud Set Screw	26	181848-451	Tension Indicator Dial (plastic)	42	381695	Pre-Tension Spring Locking Cap
12	171272	Tension Release Lever Connection Stud Retaining Ring	27	181854	Tension Regulating Slide	43	381696	Thread Take-up Spring Thread Guard Positioner
			28	354045-451	Tension Indicator Dial Hinge Screw	44	354194	Thread Take-up Spring Thread Guard Positioner Set Screw
13	141852-814	Tension Releasing Lever Actuator Hinge Bushing Support Screw	29	381719	Tension Release Lever Adjusting Plate			

900E-3 Machine (BIGHT AMPLITUDE)



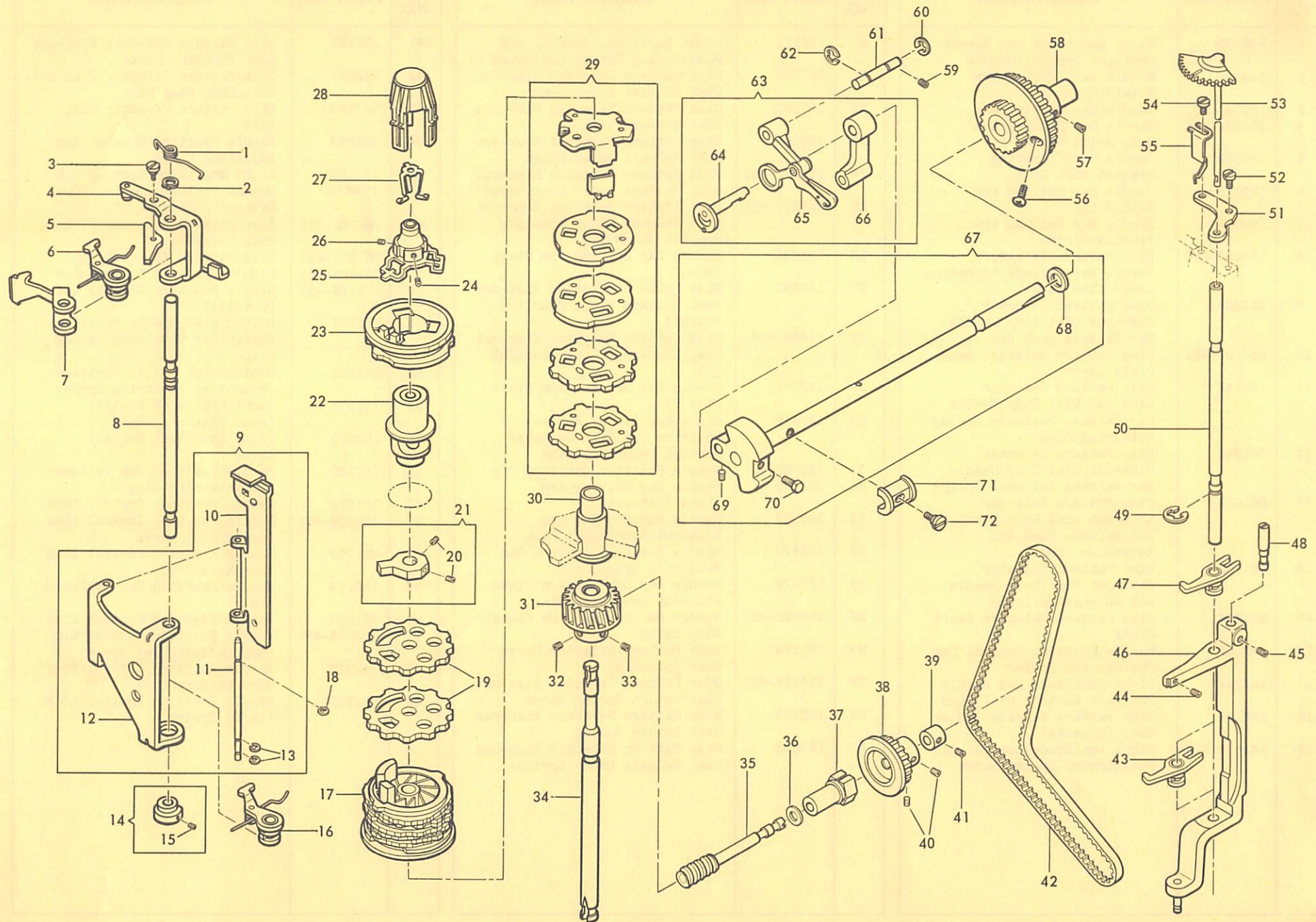
List of Parts - 900E-3 Machine

REF. NO.	PART NO.	DESCRIPTION
1	182172 OBSOLETE	Bight Amplitude and Needle Position Control Module
2	14494	Needle Bar Driving Arm Retaining Ring
3	182164	Needle Bar Driving Arm
4	354232-451	Needle Bar Driving Arm Ball Joint Screw
5	182002	Needle Bar Vibrating Bracket Ball Stud
6	182016	Needle Bar Driving Arm Ball Joint
7	182017	Needle Bar Driving Arm Tension Spring
8	139887-803	Disc Pattern Selector Needle Bar Release Actuating Lever Link Screw
9	381684	Disc Pattern Selector Kick-out Dial Body Needle Bar Release Push Rod
10	354030-451	Disc Pattern Selector Gear Plate Screw
11	163562	Disc Pattern Selector Kick-out Dial Body Needle Bar Release Follower Spring Retaining Ring
12	381683	Disc Pattern Selector Kick-out Dial Body Needle Bar Release Follower Spring Retaining Ring
13	381513	Disc Pattern Selector Kick-out Dial Body Needle Bar Release Push Rod Retaining Ring
14	381682	Disc Pattern Selector Kick-out Dial Body Needle Bar Release Follower
15	381604	Disc Pattern Selector Gear Plate
16	182082	Needle Position Control Cam Positioning Spring
17	182084	Bight Amplitude and Needle Position Control Dial Stud
18	182147	Disc Pattern Selector Idler Gear (plastic)
19	141877-814	Bight Amplitude Control Cam Positioning Spring Screw

REF. NO.	PART NO.	DESCRIPTION
20	182111	Bight Amplitude Control Cam Positioning Spring (adjustable)
21	381598	Disc Pattern Selector Kick-out Dial Release Lever Link
22	182092	Disc Pattern Selector Kick-out Dial Release Lever
23	182094	Disc Pattern Selector Kick-out Dial Release Lever Hinge
24	354153-451	Disc Pattern Selector Kick-out Dial Release Lever Link Screw
25	354071-451	Disc Pattern Selector Kick-out Dial Release Hinge Mounting Bracket Screw (2)
26	182091	Needle Bar Driving Arm Plate Stop
27	182093	Disc Pattern Selector Kick-out Dial Release Hinge Mounting Bracket
28	51644-814	Disc Pattern Selector Kick-out Dial Mounting Plate Stud Nut (2)
29	182089	Needle Bar Driving Arm Plate Stop Pin
30	182079	Bight Amplitude, Needle Position and Disc Selector Control Mounting Plate
31	182090	Needle Position Cam Stop Pin
32	381609	Needle Bar Driving Arm Plate Kick-out
33	182127	Needle Bar Driving Arm Kick-out Connecting Link
34	165472	Needle Position Control Cam Retaining Ring
35	155072	Needle Bar Driving Arm Plate Kick-out Retaining Ring
36	354220-451	Needle Bar Driving Arm Plate Stop Screw
37	182154	Disc Pattern Selector Drive Gear (plastic)
38	354128-451	Disc Pattern Selector Kick-out Dial Return Spring Screw
39	182156	Disc Pattern Selector Kick-out Dial Return Spring
40	182096	Disc Pattern Selector Kick-out Dial Release Lever Spring

REF. NO.	PART NO.	DESCRIPTION
41	182133	Disc Pattern Selector Kick-out Dial Mounting Plate
42	182090	Disc Pattern Selector Kick-out Dial Body Stop Pin
43	507563	Disc Pattern Selector Dial Seat
44	381647	Needle Position Control Cam Adjusting Plate
45	182109	Bight Amplitude Control Cam
46	165472	Needle Position Control Cam Retaining Ring
47	182160-451	Disc Pattern Selector Kick-out Dial (plastic)
48	381607-451	Disc Pattern Selector Dial
49	381605-451	Bight Amplitude Control Cam
50	182113-451	Needle Position Control Dial (plastic)
51	381737	Buttonholer Needle Position Controller Retaining Spring Clip
52	381652	Buttonholer Needle Position Controller Retaining Spring
53	151576	Bight Amplitude Control Lever Retaining Ring
54	182099	Bight Amplitude Control Lever
55	167160	Needle Position Cam Follower Arm Retaining Ring
56	381636	Needle Position Control Link
57	139906-451	Needle Position Control Link (eccentric) Screw
58	381750	Needle Position Control Link Eccentric Stud
59	182124	Needle Position Cam Follower Arm
60	381527	Needle Position Control Link
61	139906-451	Needle Position Control Link Stop (adjustable) Screw
62	381635	Needle Position Control Link Stop (adjustable)
63	182162	Needle Position Control Link (left) Spring

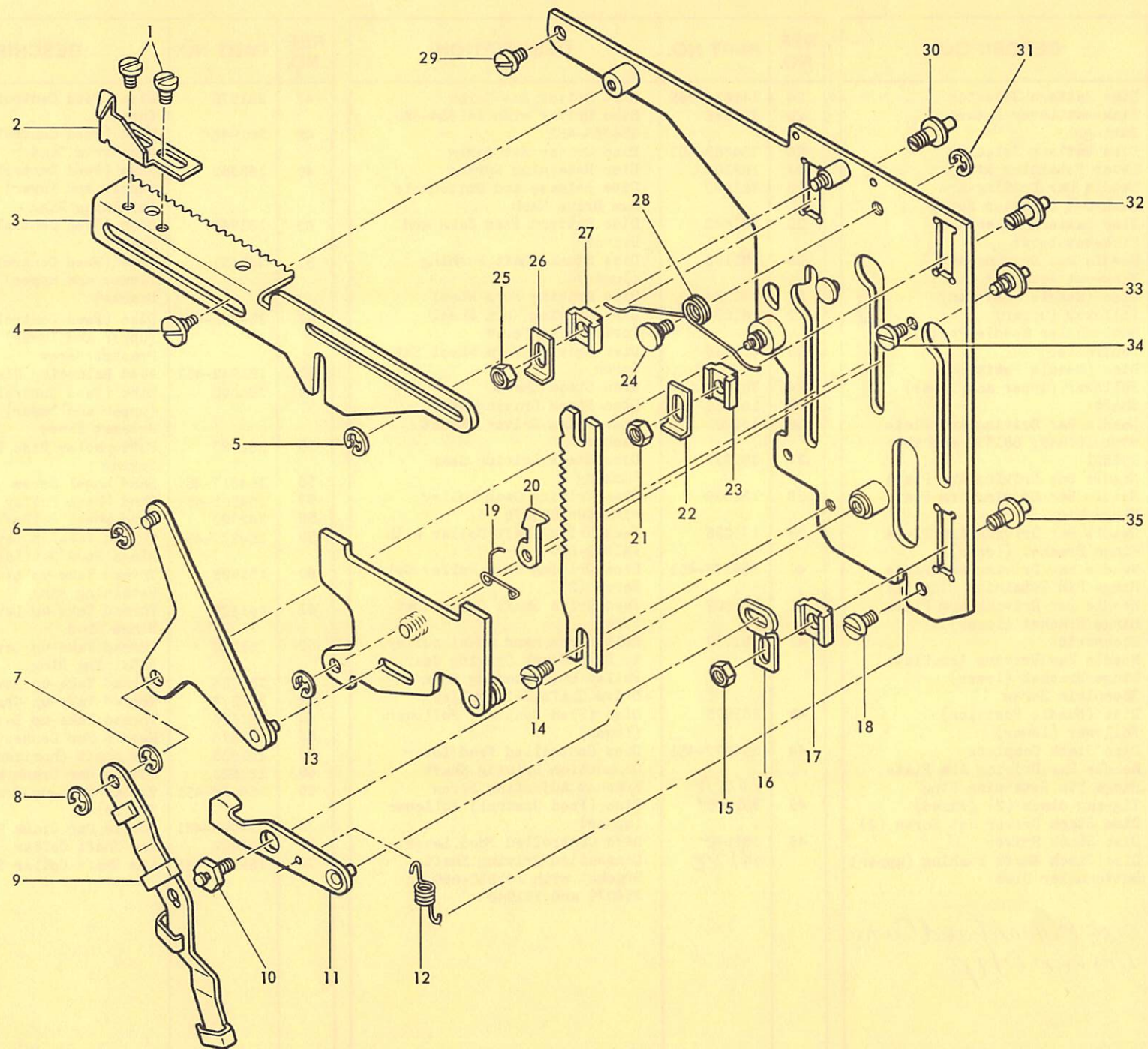
900E-3 Machine (CAM STACK AND FOLLOWERS)



List of Parts - 900E-3 Machine

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	182166	Disc Pattern Selector Kick-out Lever Return Spring	24	141834-869	Disc Driver Set Screw	47	381975	Disc (Feed Control) Follower (upper)
2	182150	Disc Pattern Selector Lever Retaining Ring	25	381548	Disc Driver with 141834-869, 354063-451	48	381948	Disc (Feed Control) Follower Eccentric Stud
3	141824-814	Needle Bar Driving Arm Kick-Out Actuator Screw	26	354063-451	Disc Driver Set Screw	49	163562	Disc (Feed Control) Follower (upper and lower) Shaft Retaining Ring
4	182138	Disc Pattern Selector Kick-out Lever	27	182184	Disc Retaining Spring	50	181943	Disc (Feed Control) Follower Shaft
5	182128	Needle Bar Driving Arm Kick-out Actuator	28	381898	Disc Release and Buttonhole Cam Drive Knob	51	381651	Disc (Feed Control) Follower (lower and upper) Shaft Support Bracket
6	182015	Disc (Needle Position) Follower (upper)	29	381846	Disc Pattern Feed Cams and Driver	52	354090-451	Disc (Feed Control) Follower (upper and lower) Shaft Support Bracket Screw
7	182026	Buttonholer Needle Position Controller	30	182183	Disc Stack Shaft Bushing (lower)	53	181942-451	Feed Balancing Dial
8	181944	Disc (Needle Position) Follower (upper and lower) Shaft	31	182034	Disc Driving Worm Wheel	54	354090	Disc (Feed Control) Follower (upper and lower) Shaft Support Bracket Screw
9	382353	Needle Bar Driving Arm Plate with 181949, 381530 and two 382321	32	141834-869	Disc Driving Worm Wheel Positioning Screw	55	381830	Buttonholer Disc Friction Spring
10	381526	Needle Bar Driving Arm Plate	33	354176	Disc Driving Worm Wheel Set Screw	56	354317-451	Hand Wheel Screw
11	181949	Needle Bar Driving Arm Plate Hinge Pin	34	382307	Disc Stack Shaft	57	354201-451	Hand Wheel Pulley Set Screw
12	381530	Needle Bar Driving Arm Plate Hinge Bracket (lower)	35	181865	Disc Stack Driving Gear	58	382320	Hand Wheel Pulley
13	382321	Needle Bar Driving Arm Plate Hinge Pin Retaining Ring (2)	36	182003	Disc Stack Driver Thrust Washer	59	354277-451	Thread Take-up Lever Link Hinge Stud Set Screw
14	381529	Needle Bar Driving Arm Plate Hinge Bracket (lower) Eccentric	37	381937	Disc Stack Driving Gear Bushing	60	151525	Thread Take-up Lever Link Retaining Ring
15	354048-451	Needle Bar Driving Arm Plate Hinge Bracket (lower) Eccentric Screw	38	182039	Disc Driving Gear Pulley with two 354176	61	181625	Thread Take-up Lever Link Hinge Stud
16	182015	Disc (Needle Position) Follower (lower)	39	174235	Feed Drive Shaft Collar with 141802-869	62	151525	Thread Take-up Lever Link Retaining Ring
17	182244	Disc Stack Complete	40	354176-451	Disc Driving Gear Pulley Set Screw (2)	63	381734	Thread Take-up Lever
18	14494	Needle Bar Driving Arm Plate Hinge Pin Retaining Ring	41	141802	Feed Drive Shaft Collar Set Screw	64	381574	Thread Take-up Crank Eccentric
19	182058	Zig-zag discs (2) (Fixed)	42	181732	Belt (from hand wheel pulley) to Disc Stack Driving Gear Pulley and Rotating Hook Drive Shaft Belt Pulley	65	181624	Thread Take-up Lever
20	354176-451	Disc Stack Driver Set Screw (2)	43	381975	Disc (Feed Control) Follower (lower)	66	181618	Needle Bar Connecting Link
21	381664	Disc Stack Driver	44	354079-451	Disc Controlled Feed Lever Connection Driving Shaft Bracket Adjusting Screw	67	181605	Arm Shaft (horizontal)
22	182170	Disc Stack Shaft Bushing (upper)	45	381975	Disc (Feed Control) Follower (upper)	68	181620	Needle Bar Crank Washer
23	182028	Buttonholer Disc	46	381972 381700	Disc Controlled Feed Lever Connection Driving Shaft Bracket with 141832-869, 354079 and 381948	69	354067-451	Thread Take-up Crank (Eccentric) Set Screw
	381882	Disc Pattern Feed Cam Driver Clip				70	139999-451	Needle Bar Crank Position Screw
						71	181608	Arm Shaft Collar
						72	139997-451	Arm Shaft Collar Screw

900E-3 Machine (CAM SELECTOR MECHANISM)



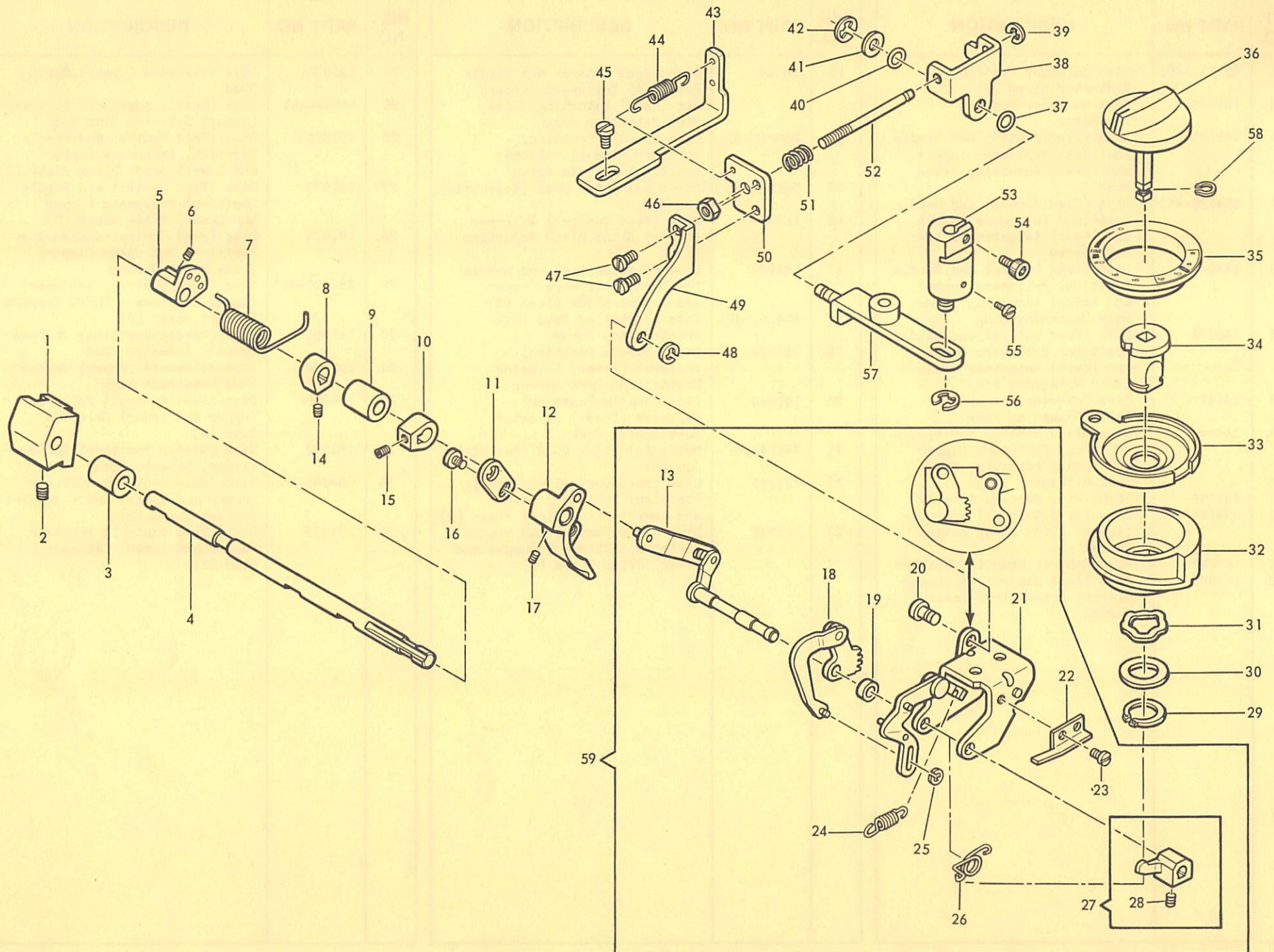
List of Parts - 900E-3 Machine

REF. NO.	PART NO.	DESCRIPTION
1	354071-451	Disc Selector Pattern Indicator Screw (2)
2	181996	Disc Selector Pattern Indicator
3	181995	Disc (Feed Control and Needle Position) Followers (upper and lower) Actuating Slide Rack
4	354125-451	Disc (Feed Control and Needle Position) Followers (upper and lower) Actuating Slide Rack Screw
5	14494	Disc (Feed Control and Needle Position) Followers (upper and lower) Actuating Slide Rack Retaining Ring
6	165472	Disc (Feed Control and Needle Position) Followers (upper and lower) Actuating Plate Lever Retaining Ring
7	151527	Disc Selector Actuating Lever Retaining Ring
8	14494	Disc (Feed Control and Needle Position) Followers (upper and lower) Actuating Slide Rack Retaining Ring
9	381796	Light Wire Harness Bracket
10	354124-451	Disc (Feed Control) Follower (lower) Slide Block Lever Screw
11	181892	Feed Control Mounting Bracket
12	181985	Disc (Feed Control) Follower (lower) Slide Block Lever Spring

REF. NO.	PART NO.	DESCRIPTION
13	14494	Disc (Feed Control and Needle Position) Followers (upper and lower) Actuating Slide Rack Retaining Ring
14	354069-451	Disc (Needle Position) Follower (lower) Selector Positioning Plate Screw
15	54584-451	Motor Adjusting Stud (Eccentric) Jam Nut
16	181977	Disc (Feed Control) Follower (lower) Slide Block Adjusting Plate
17	181979	Disc (Feed Control and Needle Position) Followers (upper and lower) Slide Block (3)
18	354090-451	Disc Controlled Feed Lever Bracket Stop Screw
19	181994	Disc (Needle Position) Follower (lower) Selector Positioning Pawl Spring
20	181993	Disc (Needle Position) Follower (lower) Selector Positioning Pawl
21	54584-451	Motor Adjusting Stud (Eccentric) Jam Nut
22	181980	Disc (Feed Control and Needle Position) Followers (upper and lower) Slide Block Plate (2)
23	181979	Disc (Feed Control and Needle Position) Followers (upper and lower) Slide Block (3)

REF. NO.	PART NO.	DESCRIPTION
24	181975	Disc Followers (upper) Spring Stud
25	54584-451	Disc (needle position) Follower (upper) Selector Stud Nut
26	181980	Disc (Feed Control and Needle Position) Followers (upper and lower) Slide Block Plate (2)
27	181979	Disc (Feed Control and Needle Position) Followers (upper and lower) Slide Block (3)
28	181976	Disc (Feed Control and Needle Position) Followers (upper) Slide Block Spring
29	354090-451	Disc (Feed Control) Follower (upper and lower) Shaft Support Bracket Screw (2)
30	181981	Disc (Needle Position) Follower (upper) Selector Stud
31	165472	Disc Followers (upper) Spring Stud Retaining Ring
32	181978	Disc (Feed Control) Follower (upper and lower) Selector Stud (2)
33	181992	Disc (Needle Position) Follower (lower) Selector Stud
34	354090-451	Disc (Feed Control) Follower (upper and lower) Shaft Support Bracket Screw (2)
35	181978	Disc (Feed Control) Follower (upper and lower) Selector Stud (2)

900E-3 Machine (FEED CONTROL MECHANISM)



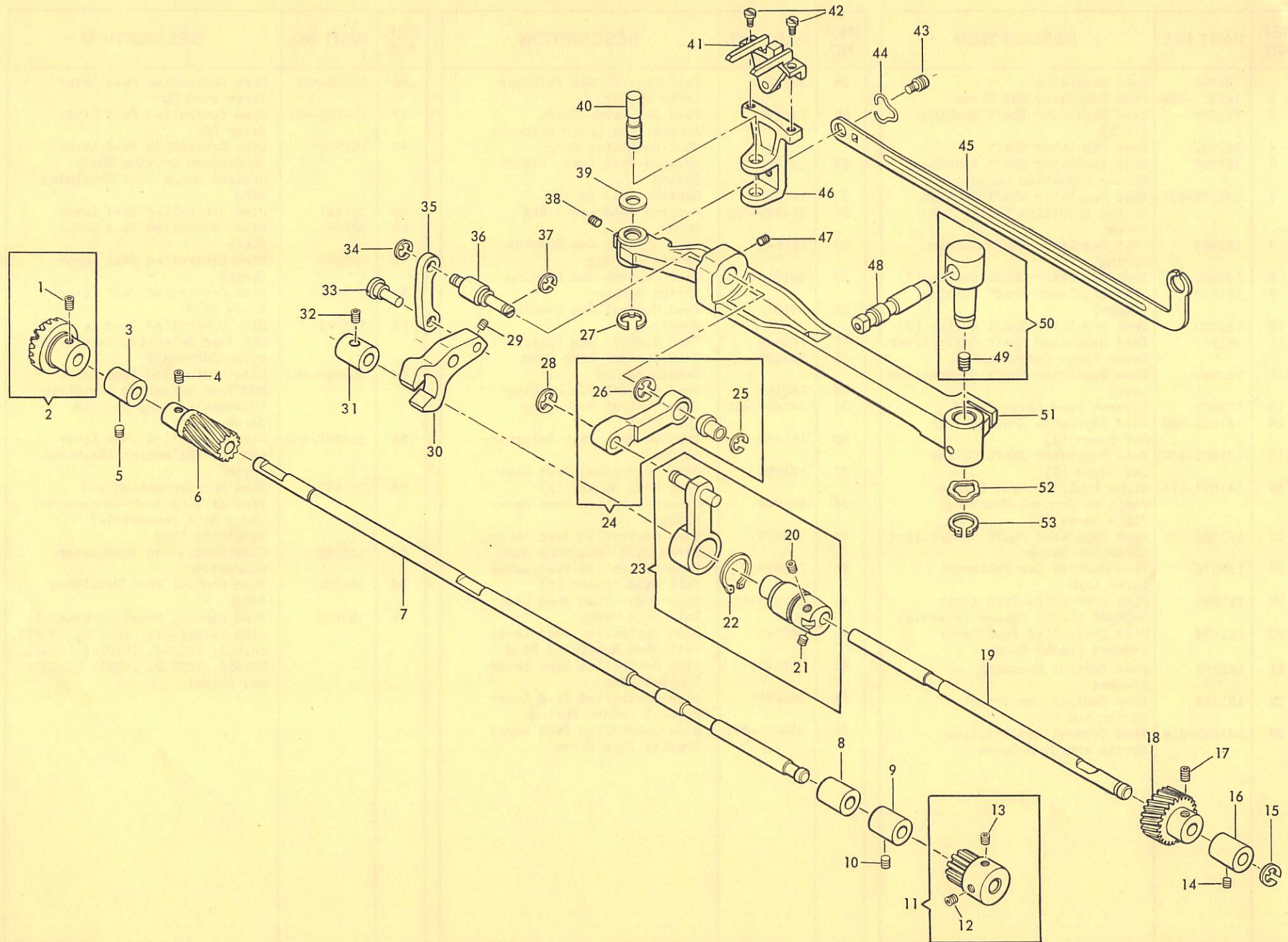
List of Parts - 900E-3 Machine

REF. NO.	PART NO.	DESCRIPTION
1	181956	Feed Regulator
2	141818-869	Feed Regulator Set Screw
3	181898	Feed Regulator Shaft Bushing (left)
4	181897	Feed Regulator Shaft
5	181908	Feed Regulator Shaft Tension Spring Adjusting Collar
6	141772-869	Feed Regulator Shaft Tension Spring Adjusting Collar Set Screw
7	181906	Feed Regulator Shaft Tension Spring
8	181900	Feed Regulator Shaft Collar (2)
9	181898	Feed Regulator Shaft Bushing (right)
10	181900	Feed Regulator Shaft Collar (2)
11	381967	Feed Regulator Shaft Controlling Lever Plate (adjustable)
12	381991	Feed Regulator Shaft Controlling Lever
13	182073	Reverse Feed Lever Shaft
14	141802-869	Feed Regulator Shaft Collar Set Screw (2)
15	141802-869	Feed Regulator Shaft Collar Set Screw (2)
16	141877-814	Bight Amplitude and Needle Position Control Mounting Plate Screw (2)
17	141338-869	Feed Regulator Shaft Controlling Lever Set Screw
18	182076	Feed Control Cam Follower Lever Link
19	181894	Disc Controlled Feed Lever Segment (back) Spacer (plastic)
20	181954	Disc Controlled Feed Lever Segment (back) Stud
21	182072	Feed Control Mounting Bracket
22	181886	Feed Control Cam Friction Spring and Stop
23	141862-814	Feed Control Cam Friction Spring and Stop Screw

REF. NO.	PART NO.	DESCRIPTION
24	382327	Feed Control Cam Follower Lever Spring
25	172673	Feed Regulator Shaft Controlling Lever Follower Stud Retaining Ring
26	181911	Reverse Feed Lever Return Spring
27	181910	Reverse Feed Lever
28	354248-451	Reverse Feed Lever Set Screw
29	151545	Feed Control Cam Bushing Retaining Ring
30	381916	Feed Control Cam Bushing Spring Washer
31	381641	Feed Control Cam Bushing Spacer
32	181879	Feed Control Cam (plastic)
33	381626	Feed Control Knob Ring Retaining Cup
34	182181	Feed Control Cam Bushing
35	181889-451	Feed Control Knob Ring (plastic)
36	181888	Feed Control Knob (plastic, molded)
37	181925	Disc Controlled Feed Lever Ball Stud Spacer (2)
38	381844	Disc Controlled Feed Lever Bracket
39	165472	Disc Controlled Feed Lever Screw Stud Retaining Ring
40	181925	Disc Controlled Feed Lever Ball Stud Spacer (2)
41	181926-451	Disc Controlled Feed Lever Ball Stud Washer
42	163562	Disc Controlled Feed Lever Ball Stud Retaining Ring
43	381840	Disc Controlled Feed Lever Bracket Stop
44	381838	Disc Controlled Feed Lever Bracket Return Spring
45	354090-451	Disc Controlled Feed Lever Bracket Stop Screw

REF. NO.	PART NO.	DESCRIPTION
46	54600-451	Disc Controlled Feed Lever Screw Stud Nut
47	354192-451	Disc Controlled Feed Lever Screw (2)
48	151576	Disc Controlled Feed Lever Connection Driving Shaft Bracket Hinge Stud Retaining Ring
49	381841	Disc Controlled Feed Lever
50	381845	Disc Controlled Feed Lever Plate
51	381541	Disc Controlled Feed Lever Spring
52	381842	Disc Controlled Feed Lever Screw Stud
53	381993	Disc Controlled Feed Lever and Feed Balancing Eccentric with 354297-451
54	354298-451	Disc Controlled Feed Lever and Feed Balancing Eccentric Adjustable Clamping Clip Screw
55	354297-451	Disc Controlled Feed Lever and Feed Balancing Eccentric Screw
56	151527	Feed Bar Connection and Feed Lifting Fork Connection Hinge Stud (eccentric) Retaining Ring
57	181928	Disc Controlled Feed Lever Connection
58	381502	Feed Control Knob Retaining Ring
59	181892	Feed Control Mounting Bracket with 141862-814, 151576, 172673, 181886, 181894, 181910, 181911, 181954, 182072, 182073, 182076 and 381841

900E-3 Machine (ALPHA FEED)



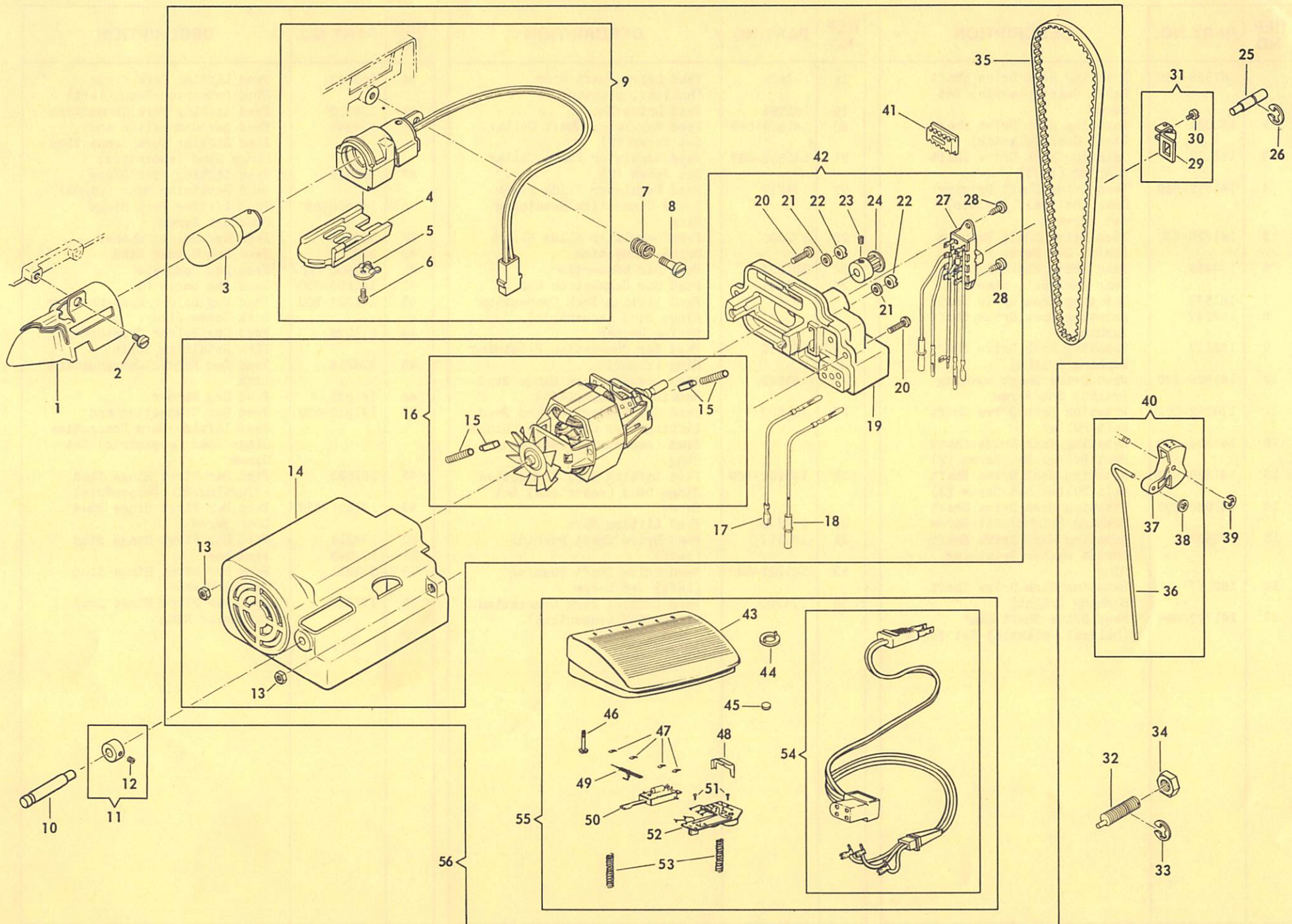
List of Parts - 900E-3 Machine

REF. NO.	PART NO.	DESCRIPTION
1	141338-869	Rotating Hook Drive Shaft Bevel Gear (plastic) Set Screw
2	163331	Rotating Hook Drive Shaft Bevel Gear (plastic)
3	182117	Rotating Hook Drive Shaft Bushing (left)
4	141772-869	Feed Drive Shaft Driving Gear (helical, plastic) Set Screw
5	141828-830	Feed Drive Shaft Bushing (left) Set Screw
6	174488	Feed Drive Shaft Driving Gear (helical, plastic)
7	181579	Rotating Hook Drive Shaft
8	182247	Rotating Hook Drive Shaft Bushing
9	182117	Rotating Hook Drive Shaft Bushing (right)
10	141828-830	Feed Drive Shaft Bushing (right) Set Screw
11	174282-001	Rotating Hook Drive Shaft Belt Pulley
12	141338-869	Rotating Hook Drive Shaft Belt Pulley Set Screw (2)
13	141338-869	Rotating Hook Drive Shaft Belt Pulley Set Screw (2)
14	141828-830	Rotating Hook Drive Shaft Bushing (right) Set Screw
15	163562	Rotating Hook Drive Shaft Thrust Washer Retaining Ring
16	182117	Rotating Hook Drive Shaft Bushing (right)
17	141772-869	Feed Drive Shaft Gear (helical, plastic) Set Screw

REF. NO.	PART NO.	DESCRIPTION
18	174491	Feed Drive Shaft Gear (helical, plastic)
19	181598	Feed Drive Shaft
20	141802-869	Feed Regulator Shaft Collar Set Screw (2)
21	141802-869	Feed Regulator Shaft Collar Set Screw (2)
22	174277	Feed Regulator Slide Block Drive Connection Retaining Ring
23	172880	Feed Regulator Slide Block Drive Connection
24	381806	Feed Bar Connection
25	172947	Feed Bar Connection and Feed Lifting Fork Connection Hinge Stud (eccentric) Spring Washer
26	151576	Feed Bar Connection Retaining Ring (right)
27	163562	Feed Lifting Fork Hinge Stud Retaining Ring (left)
28	151527	Feed Bar Connection and Feed Lifting Fork Connection Hinge Stud (eccentric) Retaining Ring
29	141802-869	Feed Lifting Fork Connection Hinge Stud (eccentric) Set Screw
30	174276	Feed Lifting Fork
31	182117	Feed Drive Shaft Bushing (left)
32	141828-830	Feed Drive Shaft Bushing (left) Set Screw
33	174220	Feed Lifting Fork Connection Hinge Stud (eccentric)

REF. NO.	PART NO.	DESCRIPTION
34	163562	Feed Lifting Fork Hinge Stud Retaining Ring (left)
35	174252	Feed Lifting Fork Connection
36	174248	Feed Bar Connection and Feed Lifting Fork Connection Hinge Stud (eccentric)
37	163562	Feed Lifting Fork Hinge Stud Retaining Ring (right)
38	141828-830	Feed Lifting Fork Hinge Stud Set Screw
39	174251	Feed Dog Holder Washer
40	174217	Feed Dog Holder Stud
41	381930 381925	Feed Dog Complete
42	141896-830	Feed Dog Screw (2)
43	141827-803	Feed Dog Holder Compensating Link Screw Stud
44	511075	Feed Dog Holder Compensating Link Retaining Spring
45	174216	Feed Dog Holder Compensating Link
46	181838	Feed Dog Holder
47	141812-830	Feed Bar Connection and Feed Lifting Fork Connection Hinge Stud (eccentric) Set Screw
48	381833	Feed Bar Pivot Hinge Stud Adjusting Pin (eccentric)
49	141801-830	Feed Bar Pivot Hinge Stud Lock Screw
50	174214	Feed Bar Pivot Hinge Stud
51	174243	Feed Bar
52	511211	Feed Bar Pivot Hinge Stud Spring Washer
53	172876	Feed Bar Pivot Hinge Stud Retaining Ring

RA3-8 Motor for 900E-3 Machine (for U.S.A.)



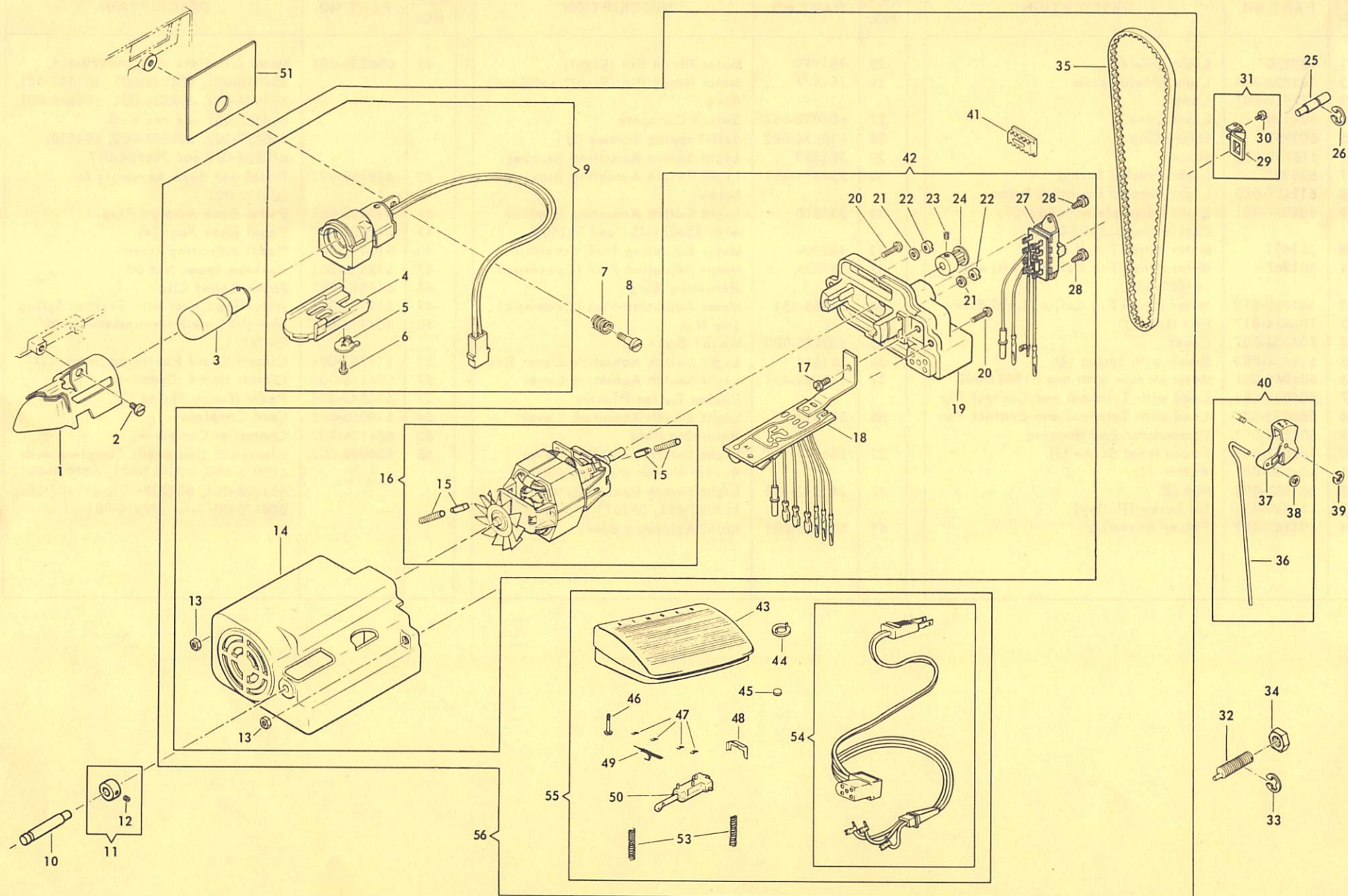
List of Parts – RA3-8 Motor for 900E-3 Machine (for U.S.A.)

REF. NO.	PART NO.	DESCRIPTION
1	182250	Light Shield
2	141824-814	Light Shield Screw
3	777910-001	Lamp
4	604128	Light Lens
5	603959	Spring Clip
6	618702-003	Screw
7	603987	Light Bracket Spring
8	619407-003	Light Bracket Mounting Screw
9	604027-001	Light Complete with 603959, 604128 and 618702-003
10	381691	Motor Hinge Pin (Left)
11	381867	Motor Hinge Pin Collar (Left) with 141802-869
12	141802-869	Motor Hinge Pin Collar (Left) Screw
13	706404-017	Hex Nut (2)
14	604034-001	Cover
15	619434-002	Brush with Spring (2)
16	604040-001	Motor Module with two 619434-002
17	604032-001	Lead with Terminal and Contact Pin
18	604033-001	Lead with Terminal and Contact Pin
19	604035-001	Commutator End Housing
20	140677-003	Round Head Screw (2)
21	604018-001	Washer (2)
22	603907-002	Nut (2)
23	140490-451	Set Screw (Pulley)
24	604147-001	Pulley Assembly

REF. NO.	PART NO.	DESCRIPTION
25	181999	Motor Hinge Pin (Right)
26	151527	Motor Hinge Pin (Right) Retaining Ring
27	604030-001	Switch Complete
28	618634-002	Self-Tapping Screws (2)
29	381509	Light Switch Actuating Bracket
30	354071-451	Light Switch Actuating Bracket Screw
31	381510	Light Switch Actuating Bracket with 354071-451 and 381509
32	182009	Motor Adjusting Stud Eccentric
33	151525	Motor Adjusting Stud (Eccentric) Retaining Ring
34	54585-451	Motor Adjusting Stud (Eccentric) Jam Nut
35	603975-002	Motor Belt
36	381511	Light Switch Actuating Lever Rod
37	182048-451	Light Switch Actuating Lever Rocker Button Plastic
38	381513	Light Switch Actuating Lever Retaining Ring
39	14494	Light Switch Actuating Lever Rocker Button Retaining Ring
40	381512-451	Light Switch Rocker Button with 182048-451, 381511 and 381513
41	604228-001	Motor Adjusting Block

REF. NO.	PART NO.	DESCRIPTION
42	604038-001	Motor Complete with 140490-451, 604030-001, 604032-001, 604033-001, 604034-001, 604035-001, 604040-001, 604147-001 and two each 140677-003, 603907-002, 604018, 618634-002 and 706404-017
43	619489-001	Pedal and Base Assembly for 604178-001
44	619492-001	Pedal Base Snap-on Plug
45	619491-001	Pedal Base Foot (4)
46	619192-001	Pedal Adjusting Screw
47	618538-001	Push-on Speed Nut (4)
48	618813-001	Strain Relief Clip
49	619184-001	Actuating Lever with Torsion Spring
50	604173-001	Straight Line Potentiometer with Switch
51	618702-001	Circuit Board Fastening Screw (2)
52	604176-001	Circuit Board Complete
53	618542-001	Pedal Return Spring (2)
54	619360-001	Cord Complete
55	604178-001	Controller Complete
56	604039-001	Electrical Equipment Complete with 603975-002, 603987-001, 604027-001, 604038-001, 604228-001, 619407-003, 604178-001 and 777910-001

RA6-8 Motor for 900E-3 Machine (for U.S.A.)



List of Parts-RA6-8 Motor for 900E-3 Machine (for U.S.A.)

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	182250	Light Shield	25	181999	Motor Hinge Pin (Right)	41	604228-001	Motor Adjusting Block
2	141824-814	Light Shield Screw	26	151527	Motor Hinge Pin (Right)	42	604279-001	Motor Complete with 140490-451,
3	777910-001	Lamp			Retaining Ring			604034-001, 604035-001,
4	604128	Light Lens	27	604277	Switch Complete			604147-001, 604273, 604277,
5	603959	Spring Clip	28	618634-002	Self-Tapping Screws (2)			604299-001 and two each
6	618702-003	Screw	29	381509	Light Switch Actuating			140677-003, 603907-002,
7	603987	Light Bracket Spring			Bracket			604018-001, 706404-017 and
8	619407-003	Light Bracket Mounting Screw	30	354071-451	Light Switch Actuating	43	619489-001	618634-002
9	604027-001	Light Complete with 603959,			Bracket Screw			Pedal and Base Assembly for
		604128 and 618702-003	31	381510	Light Switch Actuating			604280-001
10	381691	Motor Hinge Pin (Left)			Bracket with 354071-451	44	619492-001	Pedal Base Snap-on Plug
11	381867	Motor Hinge Pin Collar (Left)			and 381509	45	619491-001	Pedal Base Foot (4)
		with 141802-869	32	182009	Motor Adjusting Stud Eccentric	46	619192-001	Pedal Adjusting Screw
12	141802-869	Motor Hinge Pin Collar (Left)	33	151525	Motor Adjusting Stud Eccentric	47	618538-001	Push-on Speed Nut (4)
		Screw			Retaining Ring	48	618813-001	Strain Relief Clip
13	706404-017	Hex Nut (2)	34	54585-451	Motor Adjusting Stud Eccentric	49	619184-001	Actuating Lever with Torsion
14	604034-001	Cover			Jam Nut			Spring
15	619434-002	Brush with Spring (2)	35	603975-002	Motor Belt	50	604173-002	Straight Line Potentiometer
16	604299-001	Motor Module with two	36	381511	Light Switch Actuating Lever			with Switch
		619434-002			Rod	51	382376	Light Shield Insulator
17	618634-002	Self Tapping Screw	37	182048-451	Light Switch Actuating Lever	53	618542-001	Pedal Return Spring (2)
18	604273	Circuit Board Complete			Rocker Button Plastic	54	604278-001	Cord Complete
19	604035-001	Commutator End Housing	38	381513	Light Switch Actuating Lever	55	604280-001	Controller Complete
20	140677-003	Round Head Screw (2)			Retaining Ring			618634-002
21	604018-001	Washer (2)	39	14494	Light Switch Actuating Lever	56	604298-001	Electrical Equipment Complete
22	603907-002	Nut (2)			Rocker Button Retaining Ring			with 603975-002, 603987-001,
23	140490-451	Set Screw (Pulley)	40	381512-451	Light Switch Rocker Button			604027-001, 604228-001,
24	604147-001	Pulley Assembly			with 182048-451, 381511 and			604279-001, 619407-003,
					381513			604280-001 and 777910-001